

# Procedure for assembling VIPER chair

Tools required: Philips screw driver.

Step 1. Remove and check contents of smaller box inside carton. It should contain:

1. Right arm
2. Left arm
3. Chair height gas cylinder
4. Hardware pack



Hardware pack includes:

(4) 6mm dia screws and washers to attach mechanism to seat.

(5) 8mm diameter screws and washers to attach mechanism to seat.

A screwdriver

Spare hardware

Step 2. Assemble all of the washers onto the screws as shown below with the smaller spring washers on first and the then the larger washers.



Step 3. It is easiest to assemble the chair form a seated position with the pre-assembled hardware, the chair parts and a screwdriver all within reach. Place the backrest upside down in front of you and facing away from you. With the lock levers open, slide the armrests down onto the channels on either side of the backrest (armpads facing downward). Slide them all the way down and lock the levers.



Continued on other side→

Step 4. Remove the backrest from the carton. The backrest will be fastened to the mechanism with 5 screws provided in the 5 outer most holes as shown below.



Step 5. Attach the mechanism to the backrest with 5 screws. Use the 5 *outermost* screw holes. Start the screws by hand and then use a screwdriver and tighten very tight.



Step 6. Now use the upright carton as a workbench. Place the seat on the carton with the “Front” that is written on the plastic underseat pan away from you. Attach the backrest/mechanism to the seat with 4 screws. Remember to start the screws by hand and then tighten tight with a screwdriver.



Step 7. Insert the gas height cylinder in the base and insert into the hole in the mechanism



Step 8. Hold the BASE AND THE CHAIR ARMS and turn the chair upright. Sit on chair and test the controls – gas height, back lock and back tension